Toy manufacturing capability profile

玩具制造能力简介

From product development to finished goods.

从产品开发到成品交付。

China facility reference. This public edition presents capabilities from the supplied 2023 profile. Supplier identifiers and direct contacts have been removed.

中国工厂参考资料。本公开版本依据所提供的2023年简介编制，已移除供应商身份资料及直接联系方式。



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An integrated manufacturing operation

综合制造能力

- **Design, development, production, and sales**

  设计、开发、生产与销售

- **OEM and ODM manufacturing experience**

  OEM及ODM制造经验

- **Toys, children’s products, plastic goods, and stationery**

  玩具、儿童用品、塑胶制品及文具



Facility overview

工厂概况

- **Established in October 2020**

  成立于2020年10月

- **Approximately 50,000 m² of factory floor area**

  厂房面积约50,000平方米

- **Injection moulding, decoration, assembly, and warehousing**

  配备注塑、喷印、装配及仓储设施



Engineering and production support

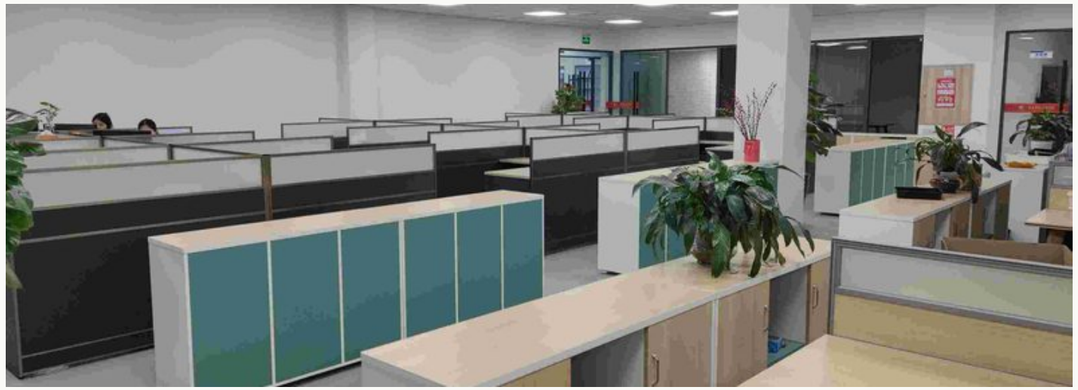
工程与生产支持

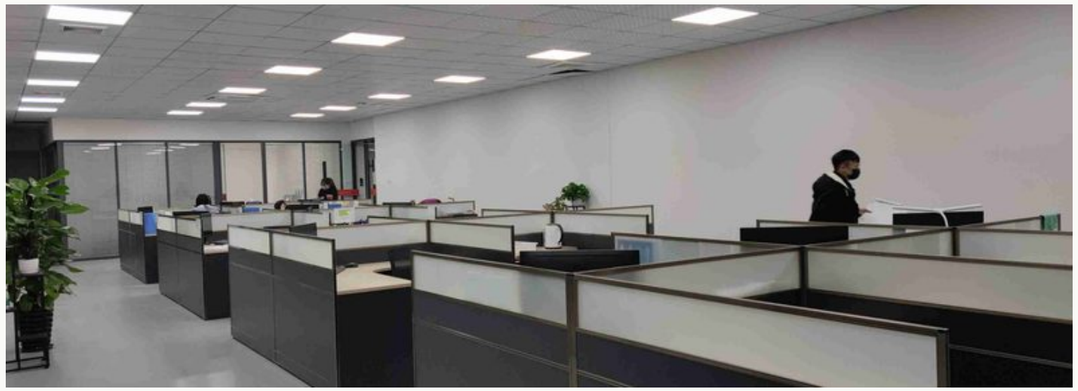
- **Product and quality engineers support development**

  产品工程师及品管工程师支持开发

- **Experience in plastic and electronic plastic products**

  具有塑胶及电子塑胶产品制造经验





Warehousing and logistics

仓储与物流

- **7,500 m² material warehouse**

  物料仓面积7,500平方米

- **7,500 m² finished goods warehouse**

  成品仓面积7,500平方米

- **Connected design, production, storage, and logistics**

  衔接设计、生产、仓储及物流



Production team and organisation

生产团队与组织

- **Approximately 1,000 employees in the 2023 source**

  2023年原始资料记录约1,000名员工

- **Source-reported peak workforce accommodation: 2,000+**

  原始资料记录旺季可容纳2,000名以上工人

- **Engineering and quality support across production**

  工程与品质团队支持全流程生产



Production processes and equipment

生产工艺与设备

- **Injection moulding and PVC rotomoulding**

  注塑成型及PVC搪胶

- **Spray painting, pad printing, and UV printing**

  喷油、移印及UV打印

- **Assembly, packaging, and laboratory testing**

  装配、包装及实验室测试



Injection moulding workshop

注塑车间







PVC rotomoulding and decoration

PVC搪胶与喷印车间



PVC rotomoulding

PVC搪胶



Spray painting and decoration

喷油与装饰

Assembly and packaging

装配与包装





Assembly capacity supports seasonal production. Workshops use water-cooled air conditioning.

装配车间支持旺季生产，并配备水冷式空调。

Equipment investment and testing

设备投入与检测







Automatic spraying, UV digital printing, safety testing, and composition analysis.

配备自动喷油、UV打印、安全检测及成分分析设备。

Equipment inventory

设备清单

Equipment 设备	Source quantity 原始资料数量
Injection moulding machines 注塑机	124
PVC rotomoulding stations 搪胶位	14
Spray / decoration lines 喷印生产线	11
Spray / decoration stations 喷印工位	220
Pad printing machines 移印机	258
Assembly lines 装配线	30
UV digital printers UV打印机	2
Automatic spraying machines 全自动喷油机	8
Analytical laboratories 实验室	2

Specification 规格	Quantity 数量
2.5A	5
3A	10
5A	68
8A	33
12A	8
Total 总计	124

Reported compliance frameworks

原始资料所列合规体系

RBA

Responsible Business Alliance / 责任商业联盟

ISO

International standards / 国际标准体系

C-TPAT & SCAN

Supply chain security / 供应链安全

SEDEX

Ethical supply chain information / 供应链商业道德信息

The 2023 source reports these frameworks. Current documents, validity, and scope require project-specific confirmation.

以上为2023年原始资料所列体系。现行文件、有效期及适用范围须按具体项目确认。

Production history and product experience

历史产量与产品经验

A record of manufacturing experience.

制造经验记录。

The following figures are historical source information. The 2023 values were forecasts, not confirmed results.

以下数据来自历史资料。2023年数值为当时预测，并非已确认业绩。



Historical production and sales

历史产量与销售额

Year 年份	Average daily units 日均产量	Maximum daily units 日最高产量	Annual units 年产量	Annual sales (USD) 年销售额（美元）
2021	32,464	40,000	8,571,429	30,000,000
2022	45,454	50,000	12,000,000	42,000,000
2023 forecast 2023年预测	64,935	70,000	17,142,857	60,000,000

Figures reproduced from the 2023 source. Forecasts are not a statement of achieved performance or present capacity.

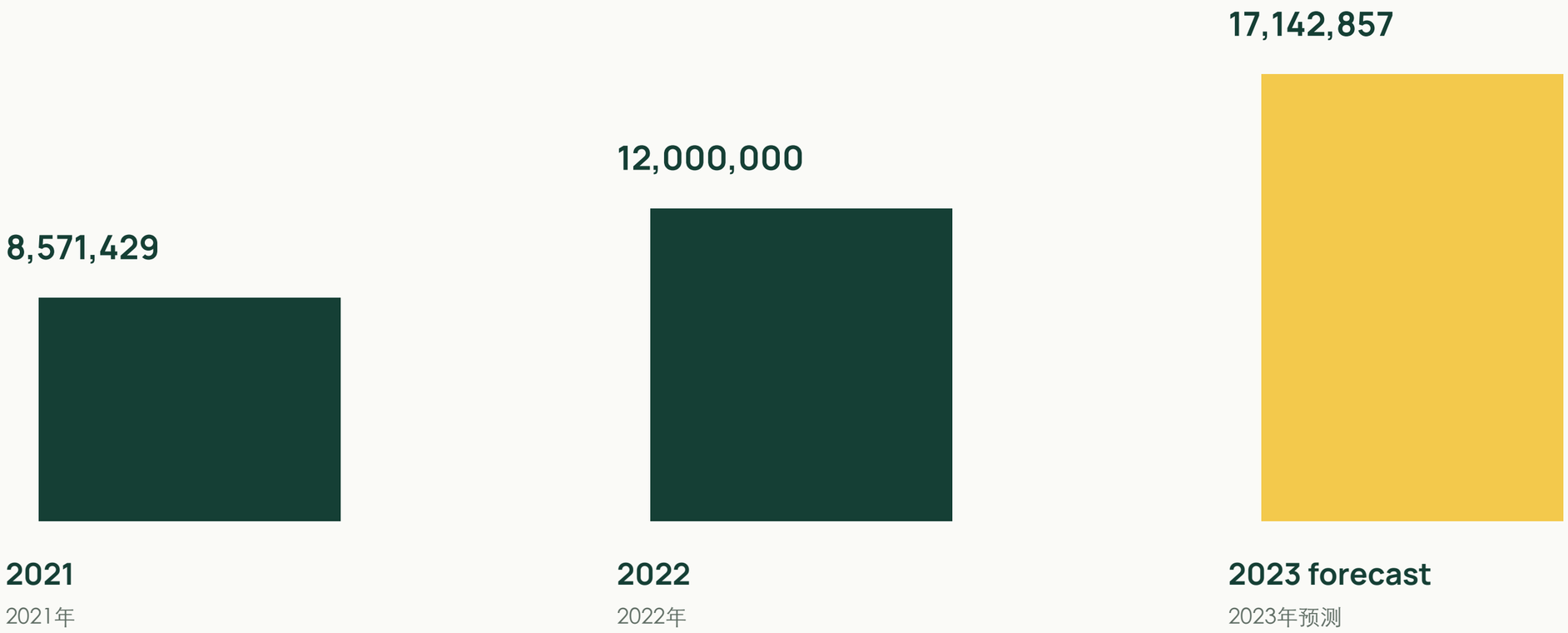
数据摘自2023年原始资料。预测不代表已实现业绩或现有产能。

Annual production in the source profile

原始资料中的年度产量

Annual units. The 2023 bar represents a forecast published in the source deck.

单位：件。2023年柱形表示原始资料公布的预测。



Product manufacturing experience

产品制造经验

- **Character figures and articulated toys**

  角色人偶及可动玩具

- **Vehicles and model play products**

  车辆及模型玩具

- **Electronic toys, playsets, and accessories**

  电子玩具、场景套装及配件



Figures and models

人偶与模型







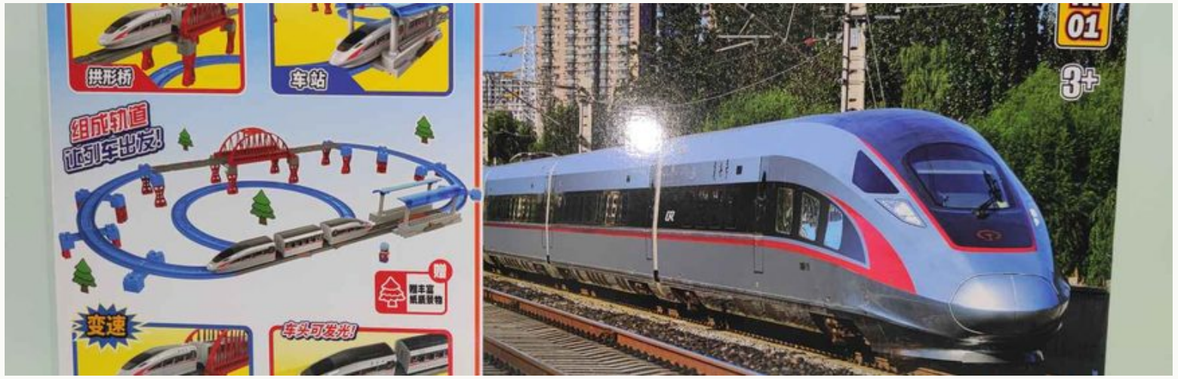
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Vehicle and action toy examples

车辆及动作玩具示例









Source examples illustrate capabilities and do not imply a licensing relationship.

原始示例用于说明制造能力，不代表授权合作关系。

Playsets and packaged products

场景套装及包装产品









Source product examples. All third-party rights remain reserved.

原始资料中的产品示例。保留所有第三方权利。

THANK YOU!

感谢您一直以来的支持

Sungroup and PH Playware Limited

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