# Cambodia factory capability profile

柬埔寨工厂制造能力简介

## Manufacturing capabilities, people, and equipment.

制造能力、人员及设备。

Based on the supplied December 2025 factory presentation. English translations have been added, and supplier identities and direct contacts have been removed.

依据所提供的2025年12月工厂简介编制。已补充英文翻译，并移除供应商身份资料及直接联系方式。



# Factory background

## 工厂背景

- **Established on 1 October 2025**

  成立于2025年10月1日

- **Located in Kandal Province, Cambodia**

  位于柬埔寨干丹省

- **Moulding, decoration, printing, and assembly**

  注塑成型、喷油、移印及装配



# Organisation and departments

组织架构与部门

## Board of directors / General management

董事会 / 管理层

### Product engineering (PE)
产品工程部

### Production planning (PMC)
生产计划与物料控制部

### Assembly
装配部

### Warehousing
仓库

### Human resources
人事部

### Sales
业务部

### Injection moulding
成型部

### Quality
品质部

### Painting & decoration
彩色部

### Engineering
工程部

# Workforce in the 2025 source

## 2025年原始资料中的员工人数

| Department<br>部门 | Employees<br>员工人数 |
|---|---|
| Assembly<br>装配部 | 90 |
| Painting & decoration<br>彩色部 | 148 |
| Moulding<br>成型部 | 35 |
| Quality<br>品质部 | 6 |
| Human resources<br>人事部 | 3 |
| Warehouse<br>仓库 | 4 |
| Sales<br>业务部 | 1 |
| Production planning (PMC)<br>生产计划部 | 1 |
| Total<br>合计 | 288 |

## 288 employees

员工总数288人

**Assembly**

装配部

**Painting & decoration**

彩色部

**Moulding**

成型部

# Injection moulding equipment

## 注塑设备

| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Haitian injection moulding machine<br>海天注塑机 | 900 model | 5 |
| Haitian injection moulding machine<br>海天注塑机 | 1200 model | 5 |
| Haitian injection moulding machine<br>海天注塑机 | 1600 model | 30 |
| Overhead crane<br>航吊 | 2T | 2 |
| Cooling tower<br>冷却水塔 | 100T | 2 |
| Water chiller<br>冷水机 | 15HP40.5KW | 3 |
| Mould temperature controller<br>模温机 | MY-9KW-1 | 23 |
| Plastic granulator<br>碎料机 | PC400 | 3 |
| Plastic granulator<br>碎料机 | PC500 | 3 |
| Horizontal mixer<br>卧式混料机 | MY-100KG | 2 |
| High-speed polishing machine<br>高速打磨机 | TY-120L | 15 |
| Vibratory screening machine<br>震动筛选机 | TY-50L | 2 |
| Vertical mixer<br>立式混料机 | MY-100KG | 2 |





# Pad printing equipment

## 移印设备

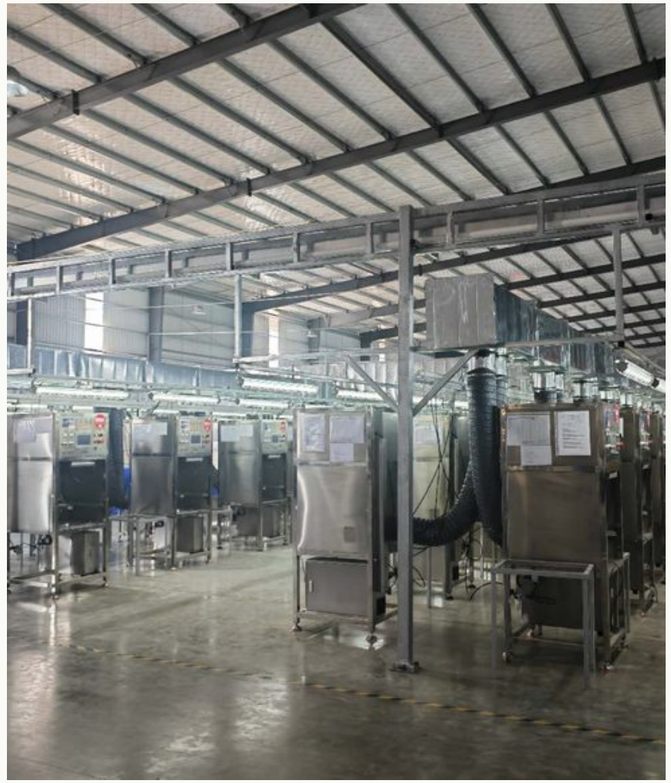
| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Two-colour pad printer<br>双色移印机 | 100*150 | 40 |
| Four-colour pad printer<br>四色移印机 | 100*151 | 40 |
| Six-colour pad printer<br>六色移印机 | 100*152 | 20 |
| Eight-colour pad printer<br>八色移印机 | 100*153 | 20 |
| Plate exposure machine<br>晒版机 | | 1 |
| Film output machine<br>菲林机 | | 1 |



# Painting and decoration equipment

## 喷油设备

| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Automatic spray coating line<br>自动喷涂线 | 200 m | 1 |
| Mini automatic spray coating line<br>迷你自动喷涂线 | 100 | 3 |
| Six-axis blush spraying machine<br>六轴胭脂喷油机 | LW-YZPY06-001 | 80 |
| Manual spray booth<br>手工喷漆柜 | LW-SHPG | 12 |
| Dual-head six-axis blush sprayer<br>双头六轴胭脂机 | LW-STYZJ06 | 10 |
| Large-area manual spray booth<br>大色手喷柜 | LW-DSSPG | 4 |
| Conveyor baking line<br>流水烘烤拉 | LW-KL-14M | 1 |
| Seven-axis automatic sprayer<br>七轴自动喷油机 | | 24 |



# Assembly and packaging equipment

## 装配与包装设备

| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Assembly conveyor line<br>装配流水线 | 15 m | 18 |
| Assembly conveyor line<br>装配流水线 | 22 m | 1 |
| Automatic shrink wrapping machine<br>全自动收缩膜机 | | 1 |
| Semi-automatic film cutting machine<br>半自动切膜机 | | 2 |
| Plastic bag sealing machine<br>胶袋封口机 | | 24 |



# Utilities and supporting equipment

## 公用及配套设备

| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Environmental protection equipment<br>环保设备 | | 5 sets |
| 5 HP air conditioner<br>5P空调 | | 10 |
| Air compressor<br>空压机 | 50P | 2 |
| Air compressor<br>空压机 | 100P | 1 |





# Quality control and testing equipment

## 品质控制及检测设备

| Equipment<br>设备 | Specification / model<br>规格 / 型号 | 2025 qty.<br>2025数量 |
|---|---|---|
| Illuminance meter<br>照度计 | LX1010B | 1 |
| Temperature / humidity chamber<br>恒温恒湿试验箱 | -40°C-150°C | 1 |
| Double-arm drop tester<br>双臂跌落仪 | 0-1500MM | 1 |
| Transport vibration table<br>汽车运输振动台 | ATV-100M | 1 |
| Pull force gauge<br>拉力计 | 5KG | 2 |
| Pull force gauge<br>拉力计 | 50N | 2 |
| Pull force gauge<br>拉力计 | 10kg | 2 |
| Pull force gauge<br>拉力计 | 100N | 2 |
| Dial calliper<br>带表卡尺 | 0-150mm | 1 |
| Sharp point tester<br>尖点测试仪 | ZQ-003 | 1 |
| Hardness tester<br>硬度计 | A model | 1 |
| Thickness gauge<br>测厚规 | 0-12.7MM | 1 |
| Measuring tape<br>卷尺 | 0-3M | 1 |
| Stopwatch<br>秒表 | PC396 | 1 |
| European-standard test floor<br>欧标地板 | 600*600*7mm | 1 |
| Torque gauge<br>扭力计 | 15BTG(2-15kgf*cm) | 1 |
| Colour matching light box<br>对色灯箱 | SCL-104 | 1 |







# THANK YOU!

感谢您一直以来的支持

**Sungroup and PH Playware Limited**

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